

## HPR400XD Consumables Mild steel (Yumuşak Çelik)



400 amp consumables - mild steel

| Amperage             | Shield cap | Shield | Nozzle retaining cap | Nozzle | Swirl ring | Electrode | SilverPlus electrode | Water tube |
|----------------------|------------|--------|----------------------|--------|------------|-----------|----------------------|------------|
| <b>30 A</b>          | 220747     | 220194 | 220754               | 220193 | 220180     | 220192    | _____                | 220340     |
| <b>50 A</b>          | 220747     | 220555 | 220754               | 220554 | 220553     | 220552    | _____                | 220340     |
| <b>80 A</b>          | 220747     | 220189 | 220756               | 220188 | 220179     | 220187    | _____                | 220340     |
| <b>130 A</b>         | 220747     | 220183 | 220756               | 220182 | 220179     | 220181    | 220665               | 220340     |
| <b>200 A</b>         | 220637     | 220761 | 220757               | 220354 | 220353     | 220352    | 220666               | 220340     |
| <b>260 A</b>         | 220637     | 220764 | 220760               | 220439 | 220436     | 220435    | 220668               | 220340     |
| <b>400 A</b>         | 220637     | 220636 | 220635               | 220632 | 220631     | 220629    | _____                | 220571     |
| <b>80 A bevel</b>    | 220637     | 220742 | 220845               | 220806 | 220179     | 220802    | _____                | 220700     |
| <b>130 A bevel</b>   | 220637     | 220742 | 220740               | 220646 | 220179     | 220649    | _____                | 220700     |
| <b>200 A bevel</b>   | 220637     | 220658 | 220845               | 220659 | 220353     | 220662    | _____                | 220700     |
| <b>260 A bevel</b>   | 220637     | 220741 | 220740               | 220542 | 220436     | 220541    | _____                | 220571     |
| <b>* 260 A bevel</b> | 220637     | 220897 | 220896               | 220898 | 220436     | 220899    | _____                | 220571     |
| <b>400 A bevel</b>   | 220637     | 220636 | 220635               | 220632 | 220631     | 220629    | _____                | 220571     |

## Stainless steel (Paslanmaz Çelik)



| Amperage    | Shield cap | Shield | Nozzle retaining cap | Nozzle | Swirl ring | Electrode | SilverPlus | Water tube |
|-------------|------------|--------|----------------------|--------|------------|-----------|------------|------------|
| 45 A        | 220747     | 220202 | 220755               | 220201 | 220180     | 220308    |            | 220340     |
| 60 A HDi    | 220747     | 220815 | 220814               | 220847 | 220180     | 220339    |            | 220340     |
| 80 A        | 220747     | 220338 | 220755               | 220337 | 220179     | 220339    |            | 220340     |
| 130 A       | 220747     | 220198 | 220755 (H35)         | 220197 | 220179     | 220307    |            | 220340     |
|             |            |        | 220756 (N2)          |        |            |           |            |            |
| 200 A       | 220637     | 220762 | 220758               | 220343 | 220342     | 220307    |            | 220340     |
| 260 A       | 220637     | 220763 | 220758               | 220406 | 220405     | 220307    |            | 220340     |
| 400 A       | 220637     | 220707 | 220712               | 220708 | 220405     | 220709    |            | 220571     |
| 130 A bevel | 220637     | 220738 | 220739               | 220656 | 220179     | 220606    |            | 220571     |
| 260 A bevel | 220637     | 220738 | 220739               | 220607 | 220405     | 220606    |            | 220571     |
| 400 A bevel | 220637     | 220707 | 220712               | 220708 | 220405     | 220709    |            | 220571     |

# Aluminum



400 amp consumables - aluminum

| Amperage | Shield cap | Shield | Nozzle retaining cap | Nozzle | Swirl ring | Electrode    | SilverPlus | Water tube |
|----------|------------|--------|----------------------|--------|------------|--------------|------------|------------|
| 45 A     | 220747     | 220202 | 220756               | 220201 | 220180     | 220308       |            | 220340     |
| 130 A    | 220747     | 220198 | 220755 (H35)         | 220197 | 220179     | 220307 (H35) |            | 220340     |
|          |            |        | 220756 (Air)         |        |            | 220181 (Air) |            |            |
| 200 A    | 220637     | 220762 | 220759               | 220346 | 220342     | 220307       |            | 220340     |
| 260 A    | 220637     | 220763 | 220758               | 220406 | 220405     | 220307       |            | 220340     |
| 400 A    | 220637     | 220707 | 220712               | 220708 | 220405     | 220709       |            | 220571     |